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# ***REMINGTON***

## **Arms Company, Inc.**

### **MODEL 141 SLIDE ACTION REPEATING RIFLE**

- **Shooting Safety Commandments**
- **Information**
- **Instructions for Operation & Care of Rifle**
- **Components Parts Listing**
- **Value and Reference Book Listing**

**NOTE:** We are pleased to accommodate your request for the Model 141 Slide Action Repeating Rifle information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

**DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.**

# **Ten Commandments of Shooting Safety**

- 1. Always keep the muzzle pointed in a safe direction.**
- 2. Firearms should be unloaded when not in use.**
- 3. Don't rely on your gun's "safety".**
- 4. Be sure of your target and what is beyond it.**
- 5. Use correct ammunition.**
- 6. If your gun fails to fire when the trigger is pulled, handle with care!**
- 7. Always wear eye and ear protection when shooting.**
- 8. Be sure the barrel is clear of obstructions before shooting.**
- 9. Do not alter or modify your gun, and have guns serviced regularly.**
- 10. Learn the mechanical and handling characteristics of the firearm you are using.**

## MODEL 141, SLIDE ACTION HIGH POWER RIFLE

### COMPONENT PARTS (See Illustrations)

In ordering parts, specify model, caliber, part number, part name and serial number of rifle. All parts marked with an asterisk (\*) must be fitted at factory

Part No.	List Price	Part No.	List Price
201 *Action Bar (state caliber)	\$6.00	181 *Front Sight Ramp Pin	\$ .10
502 Action Bar Cover (state caliber)	.30	*Guard, Grade A and C	6.00
3 Action Bar Cover Screw	.10	Guard, Grade D	16.00
4 Action Bar Lock	.80	Guard, Grade F	20.00
5 Action Bar Lock Pin	.10	275 Loading Door (state caliber)	1.50
6 Action Bar Lock Spring	.10	75 Loading Door Pin	.10
7 Action Bar Lock Spring Chase	.10	477 Loading Door Plunger	.10
1211 *Barrel, Grade A and C (state cal.)	12.00	278 Loading Door Spring	.10
Barrel, Grade D	20.00	585 Magazine Follower (state caliber)	.20
Barrel, Grade F	40.00	173 Magazine Plug	.40
214 Bar Sight	2.00	87 Magazine Plug Screw	.10
215 Bar Sight Elevating Screw	.10	*Magazine Ring	.60
217 *Breech Block (state caliber)	6.00	Magazine Screw	.10
217 1/2 *Breech Block (complete)	7.50	Magazine Spring (state caliber)	.20
718 Butt Plate	1.50	691 Magazine Tube (state caliber)	2.50
419 Butt Plate Screw (2), each	.10	92 Main Spring	.10
227 Carrier (state caliber)	1.00	91 Main Spring Plug	.10
28 Carrier Dog	.30	97 Plug Screw (2), each	.10
29 Carrier Dog Pin	.10	*Receiver, Grade A and C	14.00
30 Carrier Dog Spring	.10	Receiver, Grade D	50.00
31 Carrier Friction Plunger	.10	Receiver, Grade F	100.00
32 Carrier Friction Spring	.10	Receiver Bushing, plain	.10
233 Carrier Lever (state caliber)	.20	115 Receiver Bushing, threaded	.10
34 Carrier Lever Pin	.10	2121 Safety	.20
35 Carrier Lever Plunger	.10	2136 Safety, left hand	.20
36 Carrier Lever Spring	.10	122 Sear	.75
37 Carrier Pin	.10	123 Sear Lock	.20
618 Cartridge Stop	.60	124 Sear Lock Pin	.10
45 Ejector	.40	125 Sear Lock Plunger	.10
246 Ejector Rod	.10	126 Sear Lock Spring	.10
247 Extractor (state caliber)	.40	127 Sear Pin	.10
48 Extractor Plunger	.10	2228 *Stock, Grade A	6.00
49 Extractor Spring	.10	Stock, Grade C	20.00
56 1/2 Firing Pin Complete	1.50	Stock, Grade D	30.00
64 Firing Pin Catch	.20	Stock, Grade F	60.00
66 Firing Pin Catch Pin	.10	Stock Bolt	.20
67 Firing Pin Catch Spring	.10	130 Stock Bolt Lock Washer	.10
70 Firing Pin Catch Plunger	.10	131 Stock Bolt Washer	.10
937 Fore End, Grade A (state caliber)	2.00	137 Take-Down Screw	.20
957 Fore End, Grade C (state caliber)	8.00	139 Trigger	.60
Fore End, Grade D (state caliber)	9.00	140 Trigger Bushing	.10
Fore End, Grade F (state caliber)	12.00	141 Trigger Spring	.10
258 Fore End Escutcheon (2), each	.10	142 Trigger Spring Cap	.10
259 Fore End Escutcheon Screw (2), ea.	.10	143 Trigger Spring Rod	.10
177 Front Sight	.50	150 Unlocking Plunger	.10
180 *Front Sight Ramp	.30		

### NOTE: SUPPLY EXHAUSTED

## REMINGTON ARMS COMPANY, INC.

ILION, NEW YORK, U.S.A.

GAMEMASTER, KLEANBORE and REM are Reg. U. S. Pat. Off. by Remington Arms Co., Inc.  
RUSTLESS is Reg. U. S. Pat. Off. by Peters Cartridge Division.

# INSTRUCTIONS FOR OPERATION AND CARE OF THE

# Remington

## MODEL 141 SLIDE ACTION REPEATING RIFLE



## THE GAMEMASTER REG. U. S. PAT. OFF. MODEL 141

SOLID BREECH  
HAMMERLESS

SLIDE ACTION  
TAKE-DOWN

This rifle is targeted to shoot center at 100 yards with the rear sight set in the lowest notch and using the REMINGTON EXPRESS cartridge.

REMINGTON ARMS COMPANY, INC.

ILION, NEW YORK, U.S.A.

# Remington

Remington

Remington

"No Parts available from  
7 - 4-11-19"

## INSTRUCTIONS FOR THE OPERATION AND CARE



FIGURE 1

This model is shipped from the factory taken down, as shown in Fig. 1.

### Put Rifle Together:

See that take-down screw is unscrewed and pulled out to its stop; put trigger guard into receiver by engaging ribs of guard with slots in rear of receiver, Fig. 2, grasp receiver and guard firmly to force them together, push take-down screw in and turn it tightly. Fig. 3.



FIGURE 2

### Load Magazine:

Turn rifle bottom up. Insert end of bullet into space at front end of loading door, pushing magazine follower forward with cartridge until head enters magazine. The first cartridge will pass to rear under loading door. Insert next bullet against magazine follower as before and push cartridge in until head will catch against notch in loading door, then put in more cartridges until five are in magazine.



FIGURE 3

### Load Barrel From Magazine:

Press button in breech block, at the same time move fore end fully rearward, the first cartridge will now be moved upward and into barrel when fore end is moved fully forward. Rifle is now cocked and ready to fire. Another cartridge may now be inserted into magazine making six in the rifle.

### Safety:

Safety is located at rear of trigger. Push from left to right until red band is covered.

### Fire:

Move safety from right to left until red band is exposed, indicating danger. Pull trigger to fire.

### Repeat:

The mechanism is automatically unlocked by pulling the trigger. Pull fore end fully rearward to extract and eject empty shell, then close action.

### Single Load:

When magazine is entirely empty and a single shot is desired, a cartridge may be loaded directly into the barrel. Press unlocking button in breech block and open action, insert cartridge into barrel and close action rapidly to insure proper engagement of extractor claw over shell head.

### Unload Rifle Without Firing:

When barrel and magazine are loaded and it is desired to unload the rifle completely, set safety on to lock trigger, press unlocking button, open action to eject cartridge from barrel, close action and repeat motion until magazine is empty. It is not necessary to fully close the action but only far enough to release next cartridge from cartridge stop which causes a slight click, then open action to eject cartridge.

### Take-Down:

Grasp receiver and guard firmly to force them together, unscrew take-down screw and pull to its stop or nearly out of receiver, tip slightly to left to prevent screw from slipping back into receiver, slide guard with stock attached downward from receiver, Fig. 2.

### Remove Breech Block:

Open and close action to cock firing pin. Turn rifle bottom up.

It is advisable to remove breech block from receiver when cleaning barrel so that a clear view may be had through bore of barrel. Pull take-down screw out to its stop, open action, grasp rear end of breech block, tilt it slightly upward and move fore end forward, then lift breech block from receiver. Fig. 4.



FIGURE 4

### Replace Breech Block:

Pull out take-down screw, move fore end forward, put breech block into receiver, being sure to have lug of breech block in recess of receiver, move fore end rearward to engage action bar with breech block while pressing ejector which protrudes from rear end of breech block to cause action bar lock to clear action bar. Now move both breech block and action bar together forward.

## CARE OF RIFLE

Exclusive use of Remington KLEANBORE or Peters Rustless Ammunition will reduce the amount of care necessary to keep rifle in good condition. The bore of barrel will not rust and will not need cleaning.

However, if old-fashioned ammunition is used, the bore should be cleaned as soon as possible after shooting to prevent powder residue from causing rusting and pitting.

Cleaning can be well done by scrubbing bore with a brass wire or a bristle-brush saturated with Remington Powder Solvent. Wipe clean and dry until no stain is removed by a clean cloth, then lubricate with Rem Oil. Repeat wiping and oiling again in a day or two. If rifle is to be stored for a longer time, Remington Gun Grease is recommended.

If Remington Powder Solvent is not available, pour about one pint of boiling water through bore of barrel, using a small funnel to prevent spilling upon fore end. Wipe clean and dry, then oil thoroughly.

Always wipe grease from bore before firing to prevent swelling or bursting barrel, because heavy grease causes so much resistance to rapid motion of bullet as to act like an obstruction.

If rifle is used in Arctic or sub-zero temperature, all thin oil should be wiped from inside the action and powdered graphite be used as a lubricant. At the end of a day's hunting wipe off exterior of rifle with an oily cloth.

Always insert wiping rod from breech end of barrel to prevent any wear of rifling at muzzle or cause inaccurate shooting.

## SIGHT ADJUSTMENT

The purchaser of a rifle should test alignment of sights before starting on a hunting trip, and adjust them for the particular kind of shooting expected. If big game is sought in open places where most shots are made at long range, the sights may be adjusted for such distances, and aim be taken at a lower point on nearby objects. When hunting in wooded country, the sights may be adjusted for shorter ranges, and a long shot be made by aiming at a high point on distant objects; or the sights may be quickly adjusted for the estimated distance by moving the rear sight step into the proper notch.

If, in targeting the rifle, the shots group too high, remove rear sight step, and turn set screw in rear sight bar to left until shots group properly. If shots group too low, turn set screw to right. Place slot in screw crosswise of barrel and replace step. One-half turn of set screw raises or lowers point of impact approximately 2 inches at 100 yards.

Should the shots group to right, move rear sight to left, or front sight to right. If shots group to left, move rear sight to right, or front sight to left.

The value of change per notch elevation of rear sight step varies with the load used. The shooter should familiarize himself with the effects of adjustment.

## DISMOUNTING AND ASSEMBLING

See Sectional views for location of parts.

### Breech Block:

Open and close action to cock rifle. Take down the rifle. Press unlocking plunger to remove block, grasp breech block with bottom up and sear extending outward, strike sear smartly with a screw driver handle to disengage sear and uncock firing pin. Move ejector to middle position in left side and lift from slot in breech block. Push ejector rod forward from block. Push out unlocking plunger. Drive out sear lock pin (the smaller one near bottom) crosswise from block and take out sear lock, spring and plunger. Drive out action bar lock pin and remove action bar lock with spring and plunger. Drive out sear pin, being careful to retain sear, main spring and main spring plug. Remove firing pin. Remove extractor by inserting small screw driver blade between rear end of extractor and extractor plunger, press plunger rearward to clear extractor, push screw driver blade deeper and pry out extractor from breech block.

Assemble all these parts in reverse order, being careful to align all parts to show clear passage through before driving in pins.

### Butt Plate:

Take out two screws.

### Stock:

Unscrew stock bolt with long screw driver in deep hole under butt plate and pull stock off guard.

### Guard Components:

Drive out carrier dog pin from right to left and lift out carrier dog and spring. Action bar supports may be lifted out. Drive out firing pin catch pin. Lift out firing pin catch with spring and plunger.

Drive out trigger bushing and remove trigger, trigger spring with rod and cap. Safety may be pushed from guard.

### Fore end:

Remove two fore end screws. Remove magazine plug screw, plug, magazine spring and follower. Slide action bar with magazine tube rear-

ward in receiver and fore end. Remove action bar cover screw and cover from front end of receiver. Tip barrel downward to remove cartridge stop. Pull action bar from rear of receiver.

**Action Bar:**

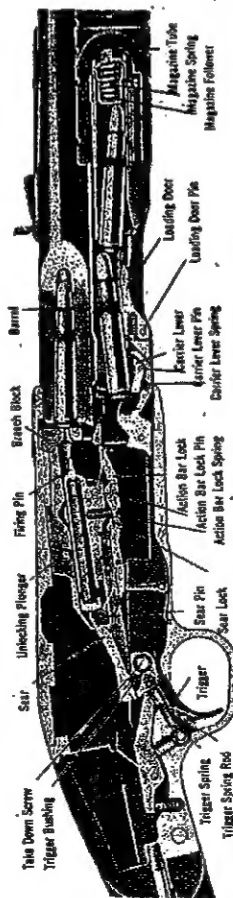
Remove magazine screw from bottom of action bar, unscrew tube. Drive out loading door pin and remove loading door with spring and plunger. Drive out carrier pin and remove carrier with carrier friction plunger and spring in side of carrier.

**Carrier:**

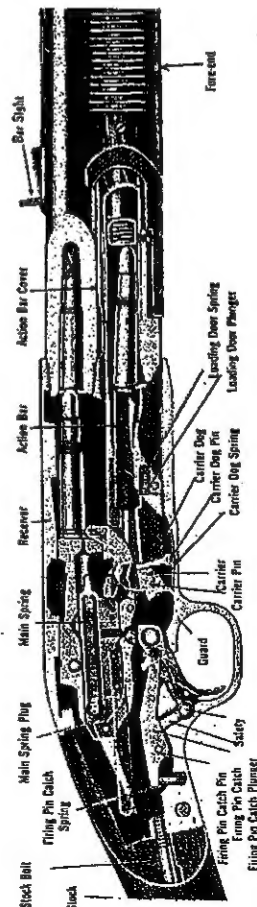
Remove carrier friction spring and plunger. Drive out carrier lever pin and remove carrier lever with spring and plunger.

### Assembling:

All parts in reverse order, being careful to align all holes to show a clear passage before putting in screws or pins.



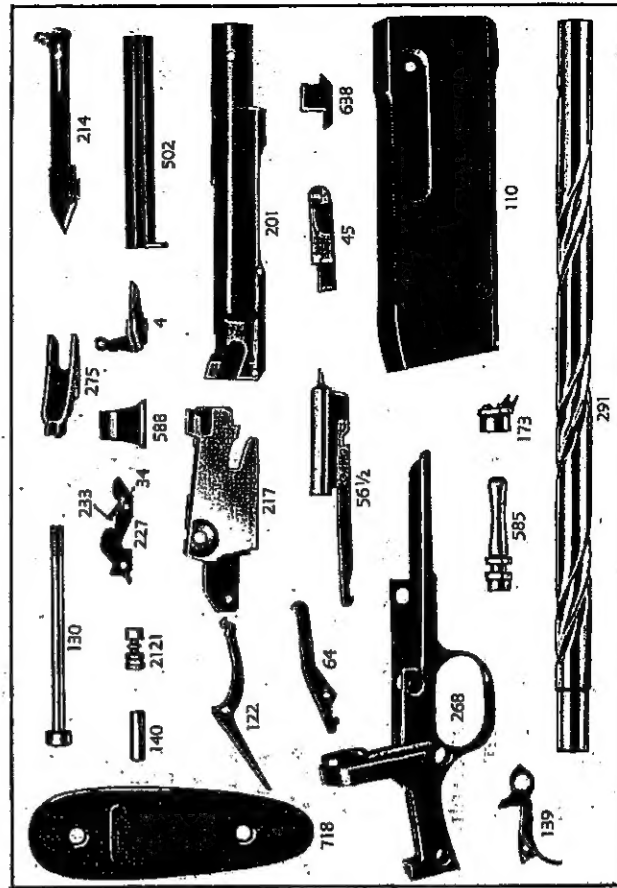
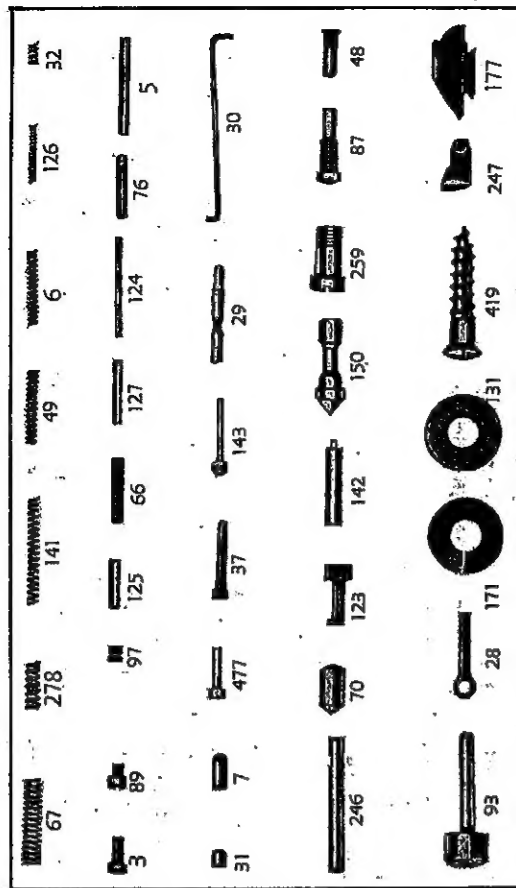
**ACTION CLOSED**



**ACTION OPEN**

Discarded  
No parts from  
Zemington

## COMPONENT PARTS (See Lists)





## **Firearms Value & Reference Books**

**NOTE:** We do not provide information on firearms' values. You may want to have your firearm appraised by a gunsmith. The following sources may also be helpful. We do not accept responsibility for the goods or services provided by these sources.

### **Firearms Value Books**

#### **Blue Book of Gun Values**

**Blue Book Publications**

**8009 34<sup>th</sup> Avenue South #175**

**Minneapolis, MN 55425**

**800-877-GUNS**

#### **Flayderman's Guide to Firearm Values**

**Gun List**

**Modern Gun Values**

**Krause Publications**

**700 East State Street**

**Iola, WI 54990-0001**

**847-573-8530**

#### **Gun Trader's Guide**

**Stoeger Publishing Company**

**5 Mansard Court**

**Wayne, NJ 07470**

**973-872-9500**

### **Reference Books**

#### **The Remington 700**

**John Flacy**

**Brownells, Inc.**

**200 South Front Street**

**Montezuma, IA 50171**

**515-623-5401**

#### **Cartridges of the World**

**Frank C. Barnes**

**Standard Catalog of Firearms**

**Krause Publications**

**700 East State Street**

**Iola, WI 54990-0001**

**847-573-8530**

#### **Shooter's Bible**

**Stoeger Publishing Company**

**5 Mansard Court**

**Wayne, NJ 07470**

**973-872-9500**

#### **Remington, America's Oldest**

**Gunmanker**

**Remington Arms Co.**

**PO Box 700**

**Madison, NC 27025**

**Attention: History Book**

**800-423-8495**

1. The first part of the document is a list of the names of the persons who were present at the meeting.

2. The second part of the document is a list of the names of the persons who were absent from the meeting.

3. The third part of the document is a list of the names of the persons who were present at the meeting, but who were not present at the previous meeting.

4. The fourth part of the document is a list of the names of the persons who were present at the meeting, but who were not present at the previous meeting.

5. The fifth part of the document is a list of the names of the persons who were present at the meeting, but who were not present at the previous meeting.

6. The sixth part of the document is a list of the names of the persons who were present at the meeting, but who were not present at the previous meeting.

7. The seventh part of the document is a list of the names of the persons who were present at the meeting, but who were not present at the previous meeting.